
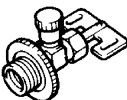






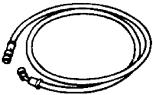
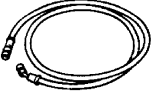

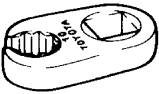
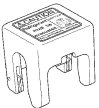

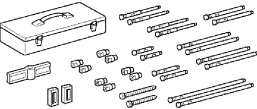
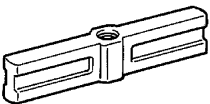
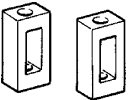
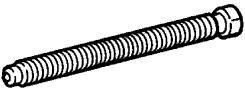
# HEATER & AIR CONDITIONER

## PREPARATION


### SST

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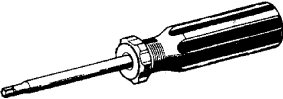
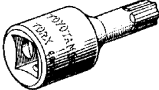

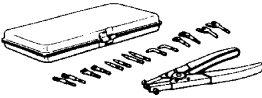

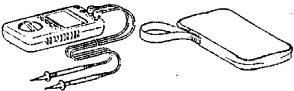
	07110-58060 Air Conditioner Service Tool Set	REFRIGERANT AIR CONDITIONING RADIATOR ASSY COOLER CONDENSER ASSY COOLING (REAR) UNIT ASSY COOLER COMPRESSOR ASSY(1AZ-FE) COOLER COMPRESSOR ASSY(1CD-FTV)
	(07117-58060) Refrigerant Drain Service Valve	REFRIGERANT AIR CONDITIONING RADIATOR ASSY COOLER CONDENSER ASSY COOLING (REAR) UNIT ASSY COOLER COMPRESSOR ASSY(1AZ-FE) COOLER COMPRESSOR ASSY(1CD-FTV)
	(07117-58070) T-Joint	REFRIGERANT AIR CONDITIONING RADIATOR ASSY COOLER CONDENSER ASSY COOLING (REAR) UNIT ASSY COOLER COMPRESSOR ASSY(1AZ-FE) COOLER COMPRESSOR ASSY(1CD-FTV)
	(07117-58080) Quick Disconnect Adapter	REFRIGERANT AIR CONDITIONING RADIATOR ASSY COOLER CONDENSER ASSY COOLING (REAR) UNIT ASSY COOLER COMPRESSOR ASSY(1AZ-FE) COOLER COMPRESSOR ASSY(1CD-FTV)
	(07117-58090) Quick Disconnect Adapter	REFRIGERANT AIR CONDITIONING RADIATOR ASSY COOLER CONDENSER ASSY COOLING (REAR) UNIT ASSY COOLER COMPRESSOR ASSY(1AZ-FE) COOLER COMPRESSOR ASSY(1CD-FTV)
	(07117-78050) Refrigerant Charging Gauge	REFRIGERANT AIR CONDITIONING RADIATOR ASSY COOLER CONDENSER ASSY COOLING (REAR) UNIT ASSY COOLER COMPRESSOR ASSY(1AZ-FE) COOLER COMPRESSOR ASSY(1CD-FTV)

	(07117-88060) Refrigerant Charging Hose	REFRIGERANT AIR CONDITIONING RADIATOR ASSY COOLER CONDENSER ASSY COOLING (REAR) UNIT ASSY COOLER COMPRESSOR ASSY(1AZ-FE) COOLER COMPRESSOR ASSY(1CD-FTV)
	(07117-88070) Refrigerant Charging Hose	REFRIGERANT AIR CONDITIONING RADIATOR ASSY COOLER CONDENSER ASSY COOLING (REAR) UNIT ASSY COOLER COMPRESSOR ASSY(1AZ-FE) COOLER COMPRESSOR ASSY(1CD-FTV)
	(07117-88080) Refrigerant Charging Hose	REFRIGERANT AIR CONDITIONING RADIATOR ASSY COOLER CONDENSER ASSY COOLING (REAR) UNIT ASSY COOLER COMPRESSOR ASSY(1AZ-FE) COOLER COMPRESSOR ASSY(1CD-FTV)
	09023-12700 Union Nut Wrench 17mm	COOLER CONDENSER ASSY
	09870-00015 A/C Quick Joint Puller No.1	AIR CONDITIONING RADIATOR ASSY COOLING (REAR) UNIT ASSY
	09870-00025 A/C Quick Joint Puller No.2	AIR CONDITIONING RADIATOR ASSY COOLING (REAR) UNIT ASSY
	09950-50013 Puller C Set	AIR CONDITIONING RADIATOR ASSY BLOWER ASSY
	(09951-05010) Hanger 150	AIR CONDITIONING RADIATOR ASSY BLOWER ASSY
	(09952-05010) Slide Arm	AIR CONDITIONING RADIATOR ASSY BLOWER ASSY
	(09953-05020) Center Bolt 150	AIR CONDITIONING RADIATOR ASSY BLOWER ASSY

## PREPARATION - HEATER &amp; AIR CONDITIONER

	(09954-05021) Claw No.2  AIR CONDITIONING RADIATOR ASSY BLOWER ASSY
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## Recommended Tools

	09041-00030 Torx Driver T30  AIR CONDITIONING RADIATOR ASSY BLOWER ASSY
	09042-00010 Torx Socket T30  AIR CONDITIONING RADIATOR ASSY BLOWER ASSY
	09070-20010 Moulding Remover  AIR CONDITIONING RADIATOR ASSY BLOWER ASSY
	09904-00010 Expander Set  COOLER ASSY(1AZ-FE) COOLER ASSY(1CD-FTV) COMPRESSOR COMPRESSOR
	(09904-00050) No. 4 Claw  COOLER ASSY(1AZ-FE) COOLER ASSY(1CD-FTV) COMPRESSOR COMPRESSOR
	09082-00040 TOYOTA Electrical Tester.  

## Equipment

Voltmeter	
Anmeter	
Ohmmeter	
Hexagon wrench (10 mm)	
Hexagon wrench (4 mm)	
Torque socket wrench (E 8)	
Vise pliers	
Gas leak detector	
Belt tension gauge	
Dial indicator	
Torque wrench	

## Lubricant

Item	Capacity	Classification
Compressor oil	-	ND-OIL 8 or equivalent